

Date Implemented:	March 10, 2017		Learner:	Michael			
Task:	Assemble Labeler		Trainer:	Teri			
		Date					
Cue	Step	0	3/21	3/21			
empty labelers ready	pick-up labeler	1	+	+			
labeler on table	remove lid	2	+	+			
lid off	place lid on table	3	+	+			
lid on table	pick-up + insert battery 1	4	-	+			
battery 1 in	pick-up + insert battery 2	5	-	+			
battery 2 in	pick-up + insert battery 3	6	-	+			
battery 3 in	pick-up + insert battery 4	7	+	+			
battery 4 in	pick-up cartridge	8	+	+			
cartridge in hand	orient cartridge	9	-	+			
cartridge oriented	insert cartridge	10	+	+			
cartridge in	pick-up lid	11	+	+			
lid in hand	orient lid	12	-	+			
lid oriented	attach lid	13	-	-			
lid attached	move labeler to right	14	+	+			
		15					
		16					
		17					
		18					
		19					
		20					
		21					
		22					
	Level Independence						
	Time						
Notes: Safety, Quality, Efficiency:			Independent	=	+		
Productivity Target: 60 seconds			Assistance given	=	-		
Data Collected: every 5 units							